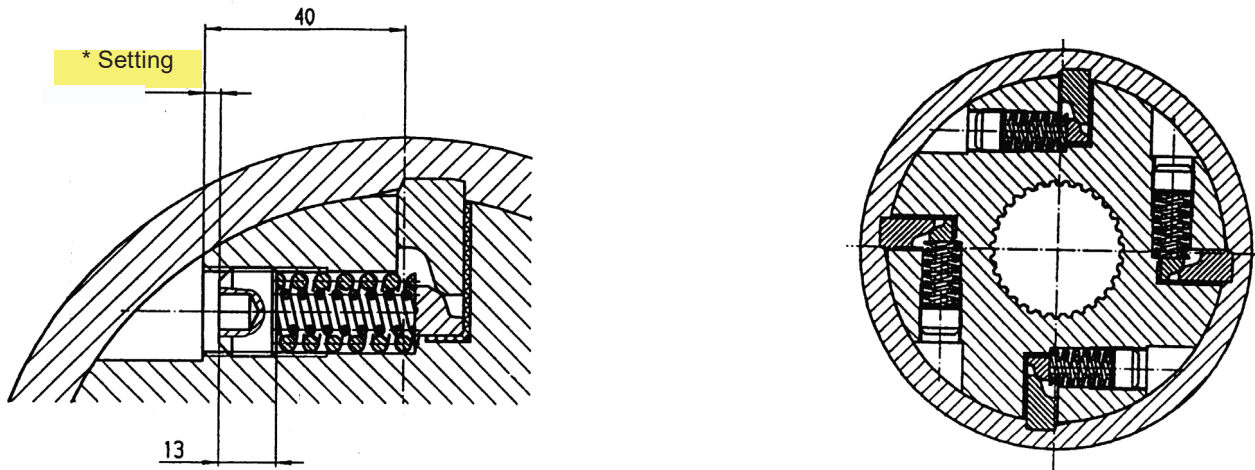


SUBSEQUENT TORQUE ADJUSTMENT OF STANDARD KEY-TYPE CUT-OUT CLUTCHES K66/...



Walterscheid GmbH sets all clutches exactly to the specified torque.

- » The torque setting may only be adjusted by a professional shop and after consultation with the implement manufacturer. Torque adjustment based on the setting applied at the factory requires even screwing-in and unscrewing of the set screws.
- » If the torque is re-adjusted several times, the setting can no longer be checked correctly. In this case, checks can only be made by using an appropriate measuring device or directly by Walterscheid GmbH.

In a first step, determine the existing screw-in depth of the set screws with the aid of the sketch, then re-adjust it according to the table.

CLUTCH TYPE	CLUTCH OD	ADJUSTMENT BY 1 MM CORRESPONDS TO APPROX.	MAX. PERMISSIBLE SCREW-IN DEPTH
K66/10	143 MM	15 daNm	4,0 mm
K66/11	143 MM	30 daNm	4,0 mm
K66/21	166 MM	35 daNm	4,0 mm
K66/22	166 mm	70 daNm	4,0 mm
K66/32	190 mm	80 daNm	8,5 mm
K66/33	190 mm	120 daNm	8,5 mm



CAUTION

- To avoid blocking of the clutch, it is important to take care that during setting and also during re-adjustment the maximum permissible screw-in depth is not exceeded.
- Grease with special grease (Agraset 116 or 147) only.
- Make sure that shift keys and locking keys are correctly seated (direction). Otherwise there will be a risk of blocking.